

**SUPREME ESTEEM
BLACK HILLS VACATION
7 DAYS / 6 NIGHTS
June 14th– 20th 2016**



945 Enchantment Rd
Rapid City, SD 57701
(605) 791 – 2520
1-888-788-6777

What's Included:

Return flights from Fort Lauderdale, Florida
Private Transfers to and from the Rapid City Regional Airport to the hotel in Rapid City.
6 nights' accommodation at the Rushmore Plaza Holiday Inn.
Breakfast each day.
3 Meeting Sessions at the hotel
Sightseeing as listed in the itinerary
1 Lunch at Crazy Horse
1 Dinner at Mt Rushmore
Ft Hays Chuckwagon Supper & Show
All taxes and entrance / parking fees
All touring on a private basis

What's not Included:

Items of a personal nature
Meals not listed in the itinerary

Tuesday, June 14th

Arrive at Rapid City Regional Airport and be met by ABS Travel Group for private transfers to The Rushmore Plaza Holiday Inn.



The Rushmore Plaza Holiday Inn is located less than a mile to Downtown Rapid City. The Hotel has a complimentary shuttle that will take you to any location within a 5 mile radius or if you like to walk, it is within reasonable walking distance.

Wednesday, June 15th

Today we will pick you up around 8:30am and take you eastward to the Badlands National Park. You will see some of the most breathtaking and unique scenery as we drive around the park. We will stop at the recently remodeled Ben Reifel Visitors Center where you will have time to admire at the exhibits and watch the award winning video. From here we begin the drive back to Rapid City stopping at the legendary Wall Drug giving you time for lunch (on own) and to take in all it has to offer.



We return to the hotel at approximately 2pm so you will have time to relax before your afternoon meeting at 4pm.

Thursday, June 16th

Today we will depart the hotel at 8:30am and visit the Black Hills Gold factory to get an up-close look at how Black Hills Gold is created and learn more about the Gold Rush History of the area.

After our visit here we head to the beautiful Stave Kirke Chapel, 'The Chapel In the Hills'. The chapel is an exact replica of the famous Borgund Stavkirke of Laerdal, Norway.



From here we drive to the Air & Space Museum at Ellsworth Air Force Base. The legendary exhibits showcase our American journey, celebrates those military personnel who have sacrificed so much for our country, and tells the stories of not only past aviation but inspires the future of aerospace.



We return to your hotel at approximately 1pm. Your meeting today will be at 3pm. After your meeting you will have time to enjoy the events at Main Street Square's "Summer Nights" which has vendors, music and entertainment for everyone.



Friday, June 17th

We will pick you up around 10:00am from your hotel and travel to Custer State Park, enjoying our drive around the Wildlife Loop, with opportunity to see the amazing Buffalo & Pronghorn.



From here we drive to see the Crazy Horse Monument which, once it is completed, will be the largest mountain carving in the world. We will have lunch at Crazy Horse before taking our private tour where we travel to the 'arm' to be 'up close & personal' with the monument.



There will also be time to browse the wonderful exhibits and visit the gift shop before departing for Keystone to browse the shops and then onto Mt Rushmore to admire the National Monument and browse through the wonderful exhibits and the abundance of information. We will have Dinner here (included) before the Lighting Ceremony at 9:00pm



We return to the hotel around 10pm

Saturday, June 18th

Today is a day for you to enjoy Rapid City, the City of Presidents, or you can just take time to relax at the hotel.



This afternoon your meeting will be 1pm to 4pm.

After your meeting you will have some time for yourselves before we depart the hotel at 5:15pm and head to our fun evening at the Ft Hays Chuckwagon Supper & Show, where you will enjoy mouthwatering food, have time to browse parts of the original “Dances with Wolves” Film set and enjoy the Black Hills most popular western music variety show.

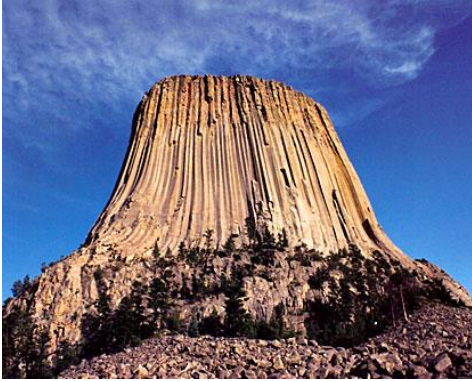
YEE HAW!!!



We return to your hotel at approximately 8:30pm.

Sunday, June 19th

Today we suggest that you bring a packed lunch or you may purchase a snack at one of the stops. We will leave the hotel at 7:30am and start on our way to Devils Tower National Monument.



A geologic feature protrudes out of the rolling prairie that surrounds the Black Hills. The site is considered Sacred to the Lakota and other tribes that have a connection to the area. Devils Tower entices us to explore and define our place in the natural and cultural world. We will have time to explore the Visitors Center. We leave Devil's Tower and travel to the Vore Buffalo Jump for a visit. The Vore Buffalo Jump is on the interface between what were once great bison pastures of the northern Great Plains and the Black Hills, making it highly attractive through the years to various groups of buffalo hunters. In about 300 years, the site was used by five or more tribes. The rich cultures and fascinating history of the Plains Indians developed around the immense bison herds and grasslands and of western North America.

From here we travel through Spearfish Canyon, with its exceptional beauty. The breathtaking limestone palisades of this creek-carved gorge are more ancient than the Grand Canyon – albeit much closer together. The 1000-foot walls are among the most spectacular scenery in the Black Hills. From here we travel through the mining town of Lead and onto Deadwood. The entire city of Deadwood is on the National Historic Register and has been carefully restored to accurately reflect its history. We will stop in Deadwood to admire the extensive Victorian architecture that is unique to the West and imperative to that 'Wild West' charm.



There will be time to explore and have dinner at your leisure at one of the many restaurants, before returning to your hotel at approximately 8pm

Monday, June 20th

Alas, the time has come to return to Rapid City Airport. We will leave for the airport at 5:00am for your flight at 6:55am

Bon Voyage.

We hope you will come back to see us again & return home with wonderful memories of the Black Hills of South Dakota.